

SAFETY DATA SHEET

New Zealand HSNO Compliant

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name EPCON™ C6 PLUS 600
Synonyms EC6P600 - PART NUMBER

1.2 Uses and uses advised against

Uses EPOXY ADHESIVE

Two component epoxy based adhesive in a combined cartridge that will deliver 2 parts resin to 1 part

hardener for mixing and application.

1.3 Details of the supplier of the product

Supplier name RAMSETREID NZ (A DIVISION OF ITW NEW ZEALAND)

Address 23-29 Poland Road, Glenfield, Auckland, 0627, NEW ZEALAND

 Telephone
 0800 88 22 12

 Email
 info@ramset.co.nz

 Website
 http://www.ramset.co.nz

1.4 Emergency telephone numbers
Emergency 0800 734 607

2. HAZARDS IDENTIFICATION 2.1 Classification of the substance or mixture

HAZARDOUS ACCORDING TO NZ ENVIRONMENTAL PROTECTION AUTHORITY CRITERIA

Physical Hazards

Corrosive to Metals: Category 1

Health Hazards

Acute Toxicity: Oral: Category 4

Serious Eye Damage / Eye Irritation: Category 1

Skin Corrosion / Irritation: Category 1B

Skin Sensitisation: Category 1

Specific Target Organ Toxicity (Repeated Exposure): Category 2

Environmental Hazards

Aquatic Toxicity (Chronic): Category 2

2.2 GHS Label elements

Signal word DANGER

Pictograms











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Hazard statements

H290 May be corrosive to metals. H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.

H373 May cause damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

Prevention statements

P102 Keep out of reach of children.

P103 Read carefully and follow all instructions. P234 Keep only in original packaging.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response statements

P101 If medical advice is needed, have product container or label at hand.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

P314 Get medical advice/attention if you feel unwell.

P321 Specific treatment is advised - see first aid instructions.

P363 Wash contaminated clothing before reuse. P390 Absorb spillage to prevent material damage.

Storage statements

P405 Store locked up.

P406 Store in corrosive resistant container with a resistant inner liner.

Disposal statements

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN) EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT ≤ 700)	25068-38-6	500-033-5	<50%
1,3-CYCLOHEXANEDIMETHANAMINE	2579-20-6	219-941-5	<20%
FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL	9003-36-5	500-006-8	<20%
REACTION PRODUCTS OF HEXANE-1,6-DIOL WITH 2-CHLOROMETHYL)OXIRANE(1:2)	933999-84-9	618-939-5	<10%
PHENOL, STYRENATED	61788-44-1	262-975-0	<5%
M-PHENYLENEBIS(METHYLAMINE)	1477-55-0	216-032-5	<2%
SALICYLIC ACID	69-72-7	200-712-3	<2%
ADDITIVE(S)	-	-	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to

stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.



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Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact the National Poisons Centre on 0800 764 766 (0800 POISON) or +643 479 7248 or a

doctor (at once). If swallowed, do not induce vomiting.

First aid facilities None allocated.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ nitrogen oxides and hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

2X

- 2 Fine Water Spray.
- X Wear liquid-tight chemical protective clothing and breathing apparatus. Contain spill and run-off.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses

No information provided.



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8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TV	VA	STEL	
	Reference	ppm	mg/m³	ppm	mg/m³
m-Xylene a,a'-diamine (Ceiling)	WES [NZ]		0.1 (Peak)		

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls No information provided.

PPE

Eye / Face Wear splash-proof goggles. **Hands** Wear Viton® or nitrile gloves.

Body When using large quantities or where heavy contamination is likely, wear coveralls.

Respiratory Where an inhalation risk exists, wear a Type A (organic vapour) / Organic vapour respirator. If cutting or

sanding with potential for dust generation, wear a Class P1 (particulate) / N95 respirator.





9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance GREY PASTE (PART A); BEIGE PASTE (PART B)

Odour CHARACTERISTIC ODOUR

Flammability COMBUSTIBLE

Flash point > 100°C

Boiling point > 35°C (PART A)

Melting point NOT AVAILABLE

Evaporation rate NOT AVAILABLE

pH NOT AVAILABLE

Vapour density NOT AVAILABLE

Relative density 1.4 to 1.5 (PART A); 1.7 to 1.8 (PART B)

Solubility (water) **INSOLUBLE** Vapour pressure **NOT AVAILABLE** Upper explosion limit **NOT AVAILABLE** Lower explosion limit **NOT AVAILABLE** Partition coefficient **NOT AVAILABLE** Autoignition temperature **NOT AVAILABLE Decomposition temperature NOT AVAILABLE NOT AVAILABLE Viscosity Explosive properties** NOT AVAILABLE **NOT AVAILABLE** Oxidising properties **NOT AVAILABLE** Odour threshold

10. STABILITY AND REACTIVITY

10.1 Reactivity

May be corrosive to metals.

10.2 Chemical stability

Stable under recommended conditions of storage.



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10.3 Possibility of hazardous reactions

Hazardous polymerisation is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid) and alkalis (e.g. sodium hydroxide).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides and hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Harmful if swallowed. Ingestion may result in burns of the mouth and throat, as well as a danger of

perforation of the oesophagus and the stomach.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN) EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT ≤ 700)	> 15 g/kg (rat)	> 23 g/kg (rabbit)	
1,3-CYCLOHEXANEDIMETHANAMINE	> 300 - 2,000 mg/kg (rat)		
FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL	> 2 g/kg (rat)	> 400 mg/kg (rat)	
REACTION PRODUCTS OF HEXANE-1,6-DIOL WITH 2-CHLOROMETHYL)OXIRANE(1:2)	1681 to 3928 mg/kg bw (rat) 6 hours		
M-PHENYLENEBIS(METHYLAMINE)	930 mg/kg (rat)	2000 mg/kg (rabbit)	700 ppm/1 hour (rat)
SALICYLIC ACID	891 mg/kg (rat)	> 2000 mg/kg (rat)	> 900 mg/m³ (rat)

Skin Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.

Causes burns. Contact may result in irritation, lacrimation, pain, redness and possible burns. Eye May cause an allergic skin reaction. This product is not classified as a respiratory sensitiser. Sensitisation

Mutagenicity Not classified as a mutagen. Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure

Over exposure may result in irritation of the nose and throat, coughing and ulceration.

STOT - repeated

exposure

Long term exposure to epoxy resins may be harmful to the blood and hematopoietic systems (NZ CCID).

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

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12.5 Other adverse effects

Avoid contamination of drains and waterways.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Mix components together to neutralise, wearing appropriate protective equipment - do not seal container until

reaction is complete. Dispose of the reaction product in accordance with advice from the Environmental

Protection Authority.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD ACCORDING TO LAND TRANSPORT RULE: DANGEROUS GOODS 2005, IMDG AND IATA





	LAND TRANSPORT (NZS 5433)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	2735	2735	2735
14.2 Proper Shipping Name	AMINES, LIQUID, CORROSIVE, N.O.S. (contains 1,3-cyclohexanedimethanamine)	AMINES, LIQUID, CORROSIVE, N.O.S. (contains 1,3-cyclohexanedimethanamine)	AMINES, LIQUID, CORROSIVE, N.O.S. (contains 1,3-cyclohexanedimethanamine)
14.3 Transport hazard class	8	8	8
14.4 Packing Group	II	II	II

14.5 Environmental hazards

Marine Pollutant.

14.6 Special precautions for user

Hazchem code 2X EmS F-A, S-B

Other information The environmentally hazardous substance mark is not required when transported in packages of less

than 5 kg/L (UN Model Regulations: Special Provision 375; IATA: Special Provision A197; IMDG:

Special Provision 969).

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Approval code HSR002658 (2020)

Group standard Surface Coatings and Colourants (Corrosive) Group Standard 2020
Inventory listings AUSTRALIA: AllC (Australian Inventory of Industrial Chemicals)

Some components are listed on AIIC, or are exempt.

NEW ZEALAND: NZIOC (New Zealand Inventory of Chemicals)

All components are listed on the NZIoC inventory, or are exempt.

16. OTHER INFORMATION

Additional information

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WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (e.g. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

EPOXY - PHENOXY RESINS AND POLYURETHANES: Where spray painting with two or more component epoxy resins or polyurethane paints is undertaken, an employee shall wear a air-line respirator, full length chemically resistant coveralls and gloves. Further, if an individual is to enter an enclosed booth where a vapour or gas curing process is occurring, an air-line respirator is required. Once cured, these resins are considered non toxic.

EXPOSURE STANDARDS - TIME WEIGHTED AVERAGE (TWA) or WES (WORKPLACE EXPOSURE STANDARD) (NZ): Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

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ACGIH	American Conference of Governmental Industrial Hygienists
CAS#	Chemical Abstract Service number - used to uniquely identify chemical compounds
CCID	Chemical Classification and Information Database (HSNO)
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous
	Goods)
EPA	Environmental Protection Authority [New Zealand]
GHS	Globally Harmonized System
HSNO	Hazardous Substances and New Organisms
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million

TLV Threshold Limit Value TWA Time Weighted Average

Short-Term Exposure Limit

Specific target organ toxicity (repeated exposure)

Specific target organ toxicity (single exposure)

ppm STEL

STOT-RE

STOT-SE



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Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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