

WERCS AnkaScrew™

SCREW IN ANCHORS - NON-CRACKED CONCRETE

GENERAL INFORMATION

Performance Related



Material Specification



Installation Related



Product

The WERCS AnkaScrew™ Anchor is a medium duty, rotation setting thread forming anchor.

Benefits, Advantages and Features

Fast and easy to install:

- Simply screws into hole.

Fast and easy to remove:

- Screws out leaving an empty hole with no protruding metal parts to grind off.

Close to edge and for close anchor spacing:

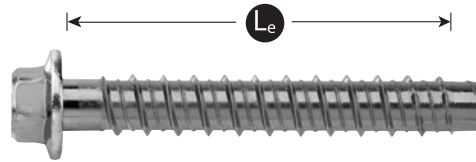
- Does not expand and burst concrete.

Material finishes available in

- Steel Zinc plated coating minimum thickness 5 microns
- Mechanical Galvanised coating minimum thickness 42 microns

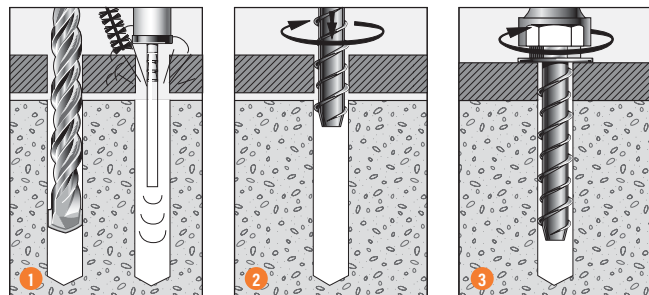
Ramset Design Method:

- Uses technical data validated from testing in ANZ concrete substrates



Principal Applications

- Pallet racking
- Temporary safety barriers
- Conveyors
- Pipe brackets
- Gate hinges into brickwork
- Temporary hand rails
- Bottom plates



1. Drill hole to correct diameter and depth. Clean thoroughly with brush. Remove debris by way of vacuum or hand pump, compressed air etc.
2. Using a socket wrench, screw the WERCS AnkaScrew™ into the hole using slight pressure until the self tapping action starts.
3. Tighten the WERCS AnkaScrew™ until flush with fixture. If resistance is experienced when tightening, unscrew anchor one turn and re-tighten. Ensure not to over tighten.

WERCS AnkaScrew™

SCREW IN ANCHORS - NON-CRACKED CONCRETE

Installation and performance details

Anchor size, d_a (mm)	Installation details				Optimum dimensions*		Reduced Characteristics Capacity			
	Drilled hole diameter, d_h (mm)	Fixture hole diameter, d_f (mm)	Anchor effective depth, h (mm)	Tightening torque, T_r (Nm)	Edge distance, e_c (mm)	Anchor spacing, a_c (mm)	Shear (concrete)	Non-Cracked Concrete Tension, ϕN_{uc} (kN)**		
							ϕV_{uc} (kN)*** f'_c > 20 MPa	Concrete compressive strength, f'_c		
5	5	7	25	5	15	15	0.9	2.1	2.3	2.5
6	6	8	30	15	60	35	6.8 #	3.7	4.0	4.3
			37				7.5	4.7	5.0	5.5
			45				7.5	5.8	6.3	6.9
8	8	10	40	40	80	45	12.6 #	5.5	5.9	6.4
			50				13.3	7.3	7.9	8.6
			60				13.3	9.3	10.0	10.9
10	10	12	50	55	100	60	20.7	7.9	8.5	9.3
			70				20.7	12.6	13.6	14.8
			90				20.7	17.9	19.3	21.1
12	12	15	60	80	120	70	25 #	11.2	12.1	13.2
			75				28.4 #	15.5	16.8	18.3
			90				29.8	20.3	21.9	23.9
16	16	19	90	110	160	100	53.0	20.7	24.1	28.4
			105				53.0	25.4	29.5	34.8
			120				53.0	30.3	35.2	41.5

* Note: For shear loads acting towards an edge or where these optimum dimensions are not achievable, please use the simplified strength limit state design process to verify capacity.

**Note: Reduced characteristic ultimate concrete tensile capacity = ϕN_{uc} where $\phi = 0.60$ and N_{uc} = Characteristic ultimate concrete tensile capacity.

For conversion to Working Load Limit MULTIPLY $\phi N_{uc} \times 0.55$

*** Note: Values are for single anchor shear load direction away from concrete edge - Reduce characteristic ultimate concrete edge shear capacity = ϕV_{uc} where $\phi = 0.6$ and V_{uc} = Characteristic ultimate concrete edge shear capacity.

Note: Values for shear limited by steel - Reduced characteristic ultimate steel shear capacity = ϕV_{us} where $\phi = 0.80$ and V_{us} = Characteristic ultimate steel shear capacity.

All data relevant for Non-cracked concrete

DESCRIPTION AND PART NUMBERS

Anchor Size (mm), d_a	Actual length (mm)	Effective length, L_e (mm)	Part No.	
			ZINC Hex Head	GAL Hex Head
5	30	28	AS05030	-
6	50	44	AS06050W	AS06050WGM
	75	69	AS06075W	AS06075WGM
	100	94	AS06100W	AS06100WGM
8	60	54	AS08060W	AS08060WGM
	75	69	AS08075W	AS08075WGM
	100	94	AS08100W	AS08100WGM
10	60	54	AS10060W	AS10060WGM
	75	69	AS10075W	AS10075WGM
	100	94	AS10100W	AS10100WGM
	120	114	AS10120W	AS10120WGM
	140	134	-	AS10140WGM
12	75	69	AS12075W	AS12075WGM
	100	94	AS12100W	AS12100WGM
	150	144	AS12150W	AS12150WGM
16	-	115	AS16115	-
	-	140	AS16140	-
	-	160	AS16160	-

Effective depth, h (mm)

$$h = L_e - t,$$

t = total thickness of material(s) being fixed

Substrate thickness, b_m (mm)

$$b_m = \text{greater of: } 1.25 \times h, \\ h + (3 \times d_h)$$

Drilled hole depth, h_1 (mm)

$$h_1 = h + d_h \\ h = \text{Effective depth}$$

ENGINEERING PROPERTIES

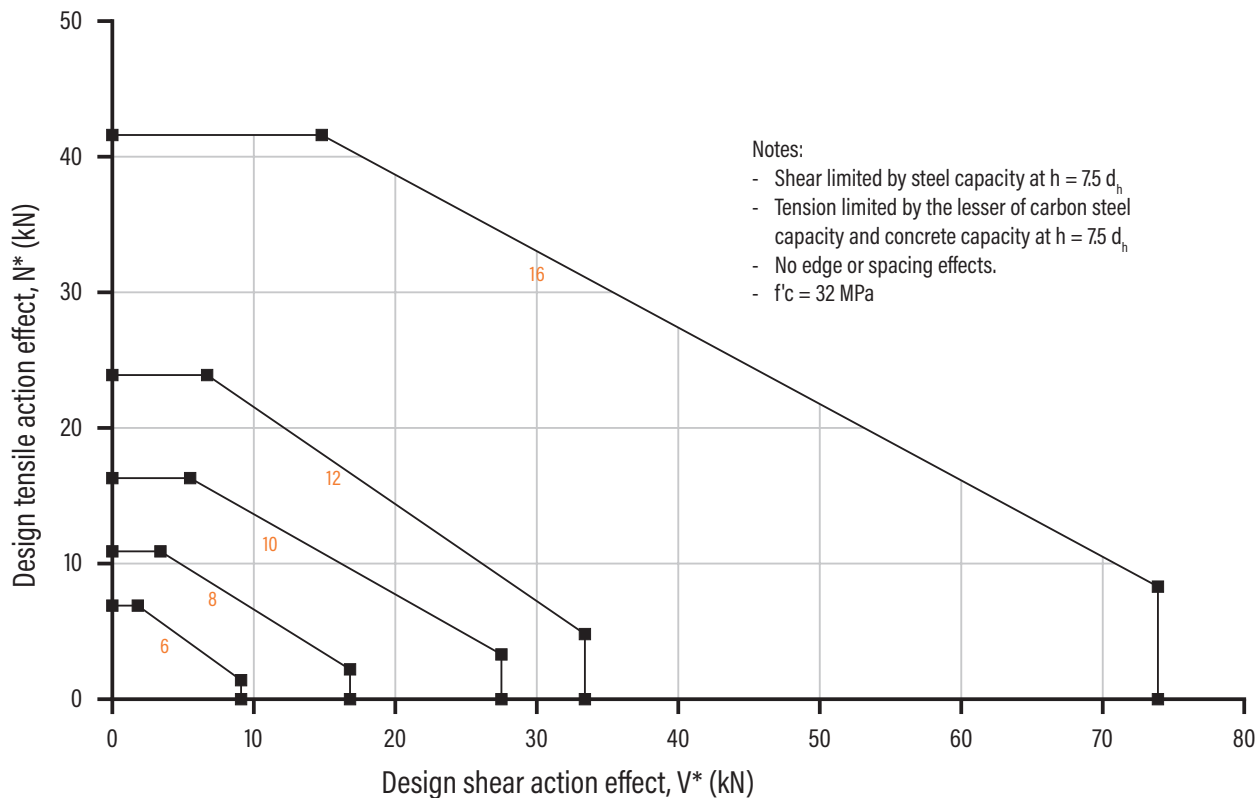
Anchor size, d_a (mm)	Stress area, A_s (mm ²)	Yield strength, f_y (MPa)	UTS, f_u (MPa)
5	15.9	600	800
6	22.9	640	800
8	42.4	640	800
10	69.4	640	800
12	84.1	640	800
16	186.3	640	800

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STRENGTH LIMIT STATE DESIGN

STEP 1 Select anchor to be evaluated

Table 1a Indicative combined loading - interaction diagram

Table 1b Absolute minimum edge distance and anchor spacing values, e_m and a_m (mm)

Anchor Size, d_b (mm)	6	8	10	12	16
e_m, a_m	20	25	30	35	50

Step 1c Calculate anchor effective depth, h (mm)

Refer to "Description and Part Numbers" table on the previous page.

Effective depth, h (mm)

$$h = L_e - t,$$

t = total thickness of material(s) being fixed

Checkpoint 1

Anchor size determined, absolute minima compliance achieved, effective depth (h) calculated.

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STRENGTH LIMIT STATE DESIGN

STEP 2 Verify concrete tensile capacity - per anchor

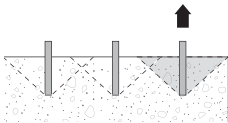
Table 2a Reduced characteristic ultimate concrete tensile capacity, ϕN_{uc} (kN), $\phi_c = 0.6$, $f'_c = 32$ MPa

Anchor Size, d_b	6	8	10	12	16
Drilled Hole Dia, d_h (mm)	6	8	10	12	16
Effective Depth, h (mm)					
30	4.3				
35	5.1				
40	6.0	6.4			
45	6.9	7.5			
50		8.6	9.3		
55		9.8	10.6		
60		10.9	12.0	13.2	
75			16.3	18.3	22.3
90				23.9	28.4
105					34.8
120					41.6

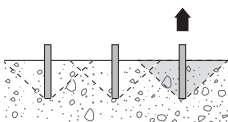
All data relevant for Non-cracked concrete

Table 2b Concrete compressive strength effect, tension, X_{nc}

f'_c (MPa)	20	25	32	40
X_{nc} - Anchor size $d_b = 6-12$	0.85	0.92	1	1.08
X_{nc} - Anchor size $d_b = 16$ only	0.73	0.85	1	1.16

Table 2c Edge distance effect, tension, X_{ne} 

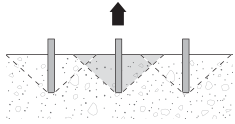
Anchor Size, d_b	6	8	10	12	16
Edge Distance e , (mm)					
20	0.53				
25	0.59	0.52			
30	0.65	0.56	0.51		
35	0.71	0.61	0.55	0.50	
40	0.77	0.65	0.58	0.53	
50	0.88	0.74	0.65	0.59	0.51
60	1.00	0.83	0.72	0.65	0.55
70		0.91	0.79	0.71	0.60
80		1.00	0.86	0.77	0.64
90			0.93	0.83	0.69
100			1.00	0.88	0.73
110				0.94	0.78
120				1.00	0.82
145					0.93
160					1.00

Table 2d Anchor spacing effect, end of a row, tension, X_{nae} Note: For single anchor designs, $X_{nae} = 1.0$ 

Anchor Size, d_b	6	8	10	12	16
Anchor Spacing a , (mm)					
20	0.78				
25	0.85	0.76			
30	0.92	0.81	0.75		
35	1.00	0.86	0.79	0.78	
40		0.92	0.83	0.81	
45		1.00	0.88	0.81	
50			0.92	0.85	0.76
55			0.96	0.88	0.79
60			1.00	0.92	0.81
70				1.00	0.86
80					0.92
90					0.97
100					1.00

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STRENGTH LIMIT STATE DESIGN

Table 2e Anchor spacing effect, internal to a row, tension, X_{nai} Note: For single anchor designs, $X_{nai} = 1.0$ 

Anchor Size, d_b	6	8	10	12	16
Anchor Spacing a , (mm)					
20	0.56				
25	0.69	0.52			
30	0.83	0.63	0.50		
35	1.00	0.73	0.58	0.49	
40		0.83	0.67	0.56	
45		0.94	0.75	0.63	
50		1.00	0.83	0.69	0.52
55			0.92	0.76	0.57
60			1.00	0.83	0.63
70				1.00	0.73
80					0.83
90					0.94
100					1.00

Checkpoint**2**Design reduced ultimate concrete tensile capacity, ϕN_{urc}

$$\phi N_{urc} = \phi N_{uc} * X_{nc} * X_{ne} * (X_{nae} \text{ or } X_{nai})$$

STEP**3****Verify anchor tensile capacity - per anchor**Table 3a Reduced characteristic ultimate steel tensile capacity, ϕN_{us} (kN), $\phi_n = 0.8$

Anchor size, d_b (mm)	6	8	10	12	16
Heat Treated Carbon Steel	14.6	27.1	44.4	53.8	119.2

Checkpoint**3**Design reduced ultimate tensile capacity, ϕN_{ur}

$$\phi N_{ur} = \text{minimum of } \phi N_{urc}, \phi N_{us}$$

$$\text{Check } N^* / \phi N_{ur} \leq 1,$$

if not satisfied return to step 1

Tensile performance conversion table

Performance Required	Concrete Tensile Performance		Steel Tensile Performance	
	Notation	Concrete Tension Capacity	Notation	Carbon Steel Tension Capacity
Strength Limit State	ϕN_{urc}	MULTIPLY $\phi N_{urc} \times 1.00$	ϕN_{us}	MULTIPLY $\phi N_{us} \times 1.00$
Working Load Limit	N_{ac}	MULTIPLY $\phi N_{urc} \times 0.55$	N_{as}	MULTIPLY $\phi N_{us} \times 0.56$
Cyclic Loading	N_{yc}	MULTIPLY $\phi N_{urc} \times 0.55$	N_{ys}	MULTIPLY $\phi N_{us} \times 0.56$
Fire Resistance	$N_{Rk,c,fl,t}$	Refer to Fire Rated Anchors	$N_{Rk,s,fl,t}$	Refer to Fire Rated Anchors
Seismic	$N_{Rd,p,sls}^0$	Refer to Seismic Anchors	$N_{Rd,s,sls}$	Refer to Seismic Anchors

NOTE: Design Tensile Capacity is the minimum of Concrete Tension and Steel Tension Capacities

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STRENGTH LIMIT STATE DESIGN

STEP 4 Verify concrete shear capacity - per anchor

Table 4a Reduced characteristic ultimate concrete edge shear capacity, ϕV_{uc} (kN), $\phi_q = 0.6$, $f'_c = 32$ MPa

Anchor Size, d_b	6	8	10	12	16
Edge Distance e , (mm)					
20	0.9				
25	1.3	1.5			
30	1.7	1.9	2.2		
35	2.1	2.4	2.7	3.0	
50	3.6	4.1	4.6	5.1	5.9
75	6.6	7.6	8.5	9.3	10.8
100	10.1	11.7	13.1	14.3	16.6
150	18.6	21.5	24.1	26.4	30.4
200	28.7	33.1	37.0	40.6	46.8
250		46.3	51.8	56.7	65.5
300			68.0	74.5	86.1
400				114.8	132.5
500					185.2

Note: Effective depth, h must be $\geq 3.5 \times$ Anchor size, d_b , for anchor to achieve tabled shear capacities

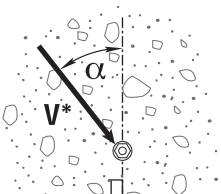
All data relevant for Non-cracked concrete

Table 4b Concrete compressive strength effect, concrete edge shear, X_{vc}

f'_c (MPa)	20	25	32	40
X_{vc}	0.79	0.88	1.00	1.12

Table 4c Load direction effect, concrete edge shear, X_{vd}

Angle, α°	0	10	20	30	40	50	60	70	80	90 - 180
X_{vd}	1.00	1.04	1.16	1.32	1.50	1.66	1.80	1.91	1.98	2.00



Load direction effect,
conc. edge shear, X_{vd}

Table 4d Anchor spacing effect, concrete edge shear, X_{va}

Note: For single anchor designs, $X_{va} = 1.0$

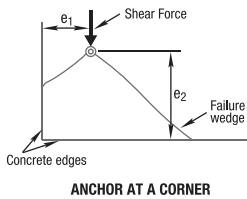
Edge distance, e (mm)	20	25	30	35	50	75	100	150	200	250	300	400	500
Anchor spacing, a (mm)													
20	0.70	0.66	0.63	0.61	0.58	0.55	0.54	0.53	0.52				
25	0.75	0.70	0.67	0.64	0.60	0.57	0.55	0.53	0.53	0.52			
30	0.80	0.74	0.70	0.67	0.62	0.58	0.56	0.54	0.53	0.52	0.52		
35	0.85	0.78	0.73	0.70	0.64	0.59	0.57	0.55	0.54	0.53	0.52	0.52	
40	0.90	0.82	0.77	0.73	0.66	0.61	0.58	0.55	0.54	0.53	0.53	0.52	0.52
50	1.00	0.90	0.83	0.79	0.70	0.63	0.60	0.57	0.55	0.54	0.53	0.53	0.52
65		1.00	0.93	0.87	0.76	0.67	0.63	0.59	0.57	0.55	0.54	0.53	0.53
80			1.00	0.96	0.82	0.71	0.66	0.61	0.58	0.56	0.55	0.54	0.53
100				1.00	0.90	0.77	0.70	0.63	0.60	0.58	0.57	0.55	0.54
125					1.00	0.83	0.75	0.67	0.63	0.60	0.58	0.56	0.55
150						0.90	0.80	0.70	0.65	0.62	0.60	0.58	0.56
200						1.00	0.90	0.77	0.70	0.66	0.63	0.60	0.58
250							1.00	0.83	0.75	0.70	0.67	0.63	0.60
300								0.90	0.80	0.74	0.70	0.65	0.62
450								1.00	0.95	0.86	0.80	0.73	0.68
600									1.00	0.98	0.90	0.80	0.74
1000										1.00	1.00	1.00	0.90
1250													1.00

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STRENGTH LIMIT STATE DESIGN

Table 4e Multiple anchors effect, concrete edge shear, X_{vn} Note: For single anchor designs, $X_{vn} = 1.0$

Anchor spacing / Edge distance, a / e	0.20	0.40	0.60	0.80	1.00	1.20	1.40	1.60	1.80	2.00	2.25	2.50
Number of anchors, n												
2	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
3	0.72	0.76	0.80	0.83	0.86	0.88	0.91	0.93	0.95	0.96	0.98	1.00
4	0.57	0.64	0.69	0.74	0.79	0.82	0.86	0.89	0.92	0.94	0.97	1.00
5	0.49	0.57	0.63	0.69	0.74	0.79	0.83	0.87	0.90	0.93	0.97	1.00
6	0.43	0.52	0.59	0.66	0.71	0.77	0.81	0.85	0.89	0.93	0.96	1.00
7	0.39	0.48	0.56	0.63	0.69	0.75	0.80	0.84	0.88	0.92	0.96	1.00
8	0.36	0.46	0.54	0.61	0.68	0.74	0.79	0.84	0.88	0.92	0.96	1.00
9	0.34	0.44	0.52	0.60	0.67	0.73	0.78	0.83	0.87	0.91	0.96	1.00
10	0.32	0.42	0.51	0.59	0.66	0.72	0.77	0.82	0.87	0.91	0.96	1.00
15	0.26	0.37	0.47	0.55	0.63	0.70	0.76	0.81	0.86	0.90	0.95	1.00
20	0.23	0.35	0.45	0.54	0.61	0.68	0.75	0.80	0.85	0.90	0.95	1.00

Table 4f Anchor at a corner effect, concrete edge shear, X_{vs} Note: For $e_1/e_2 > 1.25$, $X_{vs} = 1.0$ 

Edge distance, e_2 (mm)	25	30	35	50	60	75	125	200	300	400	600	900
Edge distance, e_1 (mm)												
25	0.86	0.77	0.70	0.58	0.53	0.49	0.41	0.37	0.35	0.34	0.32	0.32
30	0.97	0.86	0.78	0.64	0.58	0.52	0.43	0.38	0.36	0.34	0.33	0.32
35	1.00	0.95	0.86	0.69	0.63	0.56	0.46	0.40	0.37	0.35	0.33	0.32
50	1.00	1.00	1.00	0.86	0.77	0.67	0.52	0.44	0.39	0.37	0.35	0.33
60	1.00	1.00	1.00	0.97	0.86	0.75	0.57	0.47	0.41	0.38	0.36	0.34
75	1.00	1.00	1.00	1.00	1.00	0.86	0.64	0.51	0.44	0.41	0.37	0.35
125	1.00	1.00	1.00	1.00	1.00	1.00	0.86	0.65	0.53	0.48	0.42	0.38
200	1.00	1.00	1.00	1.00	1.00	1.00	1.00	0.86	0.67	0.58	0.49	0.42
300	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	0.86	0.72	0.58	0.49
400	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	0.86	0.67	0.55
500	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	0.77	0.61
600	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	0.86	0.67
900	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	0.86

Checkpoint

4

Design reduced ultimate concrete edge shear capacity, ϕV_{urc}

$$\phi V_{urc} = \phi V_{uc} * X_{vc} * X_{vd} * X_{va} * X_{vn} * X_{vs}$$

STEP

5

Verify anchor shear capacity - per anchor

Table 5a Reduced characteristic ultimate steel shear capacity, ϕV_{us} (kN), $\phi_v = 0.8$

Anchor size, d_b (mm)	6	8	10	12	16
$h \geq 5 \times d_h$	6.8	12.6	20.7	25.0	55.4
$h \geq 6 \times d_h$	7.7	14.3	23.4	28.4	62.8
$h \geq 7 \times d_h$	8.6	16.0	26.2	31.7	70.2
$h \geq 7.5 \times d_h$	9.1	16.8	27.5	33.4	73.9

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STRENGTH LIMIT STATE DESIGN

Checkpoint

5

Design reduced ultimate shear capacity, ϕV_{ur} $\phi V_{ur} = \text{minimum of } \phi V_{urc}, \phi V_{us}$ Check $V^* / \phi V_{ur} \leq 1$,

if not satisfied return to step 1

Shear performance conversion table

Performance Required	Concrete Shear Performance		Steel Shear Performance	
	Notation	Concrete Shear Capacity	Notation	Carbon Steel Shear Capacity
Strength Limit State	ϕV_{uc}	MULTIPLY $\phi V_{uc} \times 1.00$	ϕV_{us}	MULTIPLY $\phi V_{us} \times 1.00$
Working Load Limit	V_{ac}	MULTIPLY $\phi V_{uc} \times 0.55$	V_{as}	MULTIPLY $\phi V_{us} \times 0.50$
Cyclic Loading	V_{yc}	MULTIPLY $\phi V_{uc} \times 0.55$	V_{ys}	MULTIPLY $\phi V_{us} \times 0.50$
Fire Resistance	$V_{Rk,c,fi,t}$	Refer to Fire Rated Anchors	$V_{Rk,s,fi,t}$	Refer to Fire Rated Anchors
Seismic	$V_{Rd,c,sls}^0$	Refer to Seismic Anchors	$V_{Rd,s,sls}^0$	Refer to Seismic Anchors

NOTE: Design Shear Capacity is the minimum of Concrete Shear and Steel Shear Capacities

STEP

6

Combined loading and specification

Checkpoint

6

Check

 $N^* / \phi N_{ur} + V^* / \phi V_{ur} \leq 1.2$,

if not satisfied return to step 1

Specify

Ramset® WERCS AnkaScrew® Anchor,
(Anchor Size) ((Part Number).
Maximum fixed thickness to be (t) mm.

Example

Ramset® WERCS AnkaScrew® Anchor,
12 mm (AS12100W50).
Maximum fixed thickness to be 40 mm.
To be installed in accordance to Ramset™
Installation Instructions.