

EPCON™ C6 PLUS

SEISMIC ANCHOR STUDS - CHEMICAL INJECTION

AVAILABLE IN NEW ZEALAND ONLY

(Australia refer to ChemSet™ Reo502™ PLUS range)

GENERAL INFORMATION

| Performance Related | Material Specification | Installation Related |
|---------------------|------------------------|----------------------|
| | | |

Product

EPCON™ C6 PLUS is a heavy duty pure Epoxy for anchoring threaded studs and reinforcing bar into cracked and uncracked concrete.



Compliance

European Technical Assessment (option 1) - ETA-18/0675

Design according to:

- AS1170.4 - Earthquake Actions
- EN1992-4 (formerly ETAG001 Annex C, E & TR045)
- NZS3101 (A3) Section 17 - Seismic Design C1
- Use enclosed data for simplified calculation method

Use Ramset™ iExpert Anchor Software for optimised calculation or where a greater range of anchor layout detail is needed.



Benefits, Advantages and Features

- 100 year working life
- Greater productivity:**
 - Anchors in dry, damp, wet or flooded holes
 - Easy dispensing even in cold weather
- Greater security:**
 - Strong bond
 - Rated for sustained loading
- Versatile:**
 - Anchors in carbide drilled and diamond drilled holes*
 - Cold and temperate climates
- Greater safety:**
 - Low odour
 - VOC Compliant
 - Suitable for contact with drinking water

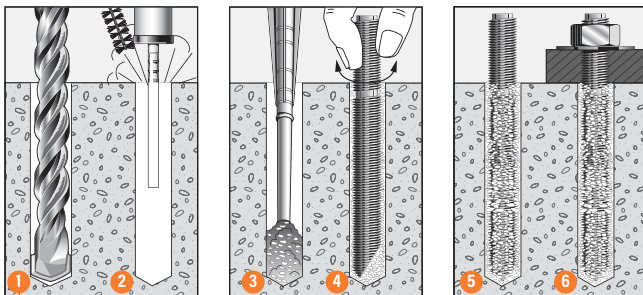
Principal Applications

- Threaded Studs
- Starter Bars
- Threaded Inserts
- Over-head installation
- Steel Columns
- Hand Rails
- Road Stitching

Recommended Installation Temperatures

| | Minimum | Maximum |
|-----------|---------|---------|
| Substrate | 5°C | 40°C |
| Adhesive | 10°C | 40°C |

Installation



1. Drill recommended diameter and depth hole.
2. **Important:** Use Ramset™ Dustless Drilling System to ensure holes are clean. Alternatively clean dust and debris from hole with stiff wire or nylon brush and blower in the following sequence: blow x 2, brush x 2, blow x 2, brush x 2, blow x 2.
3. Dispense adhesive to waste until colour is uniform light grey (2-3 trigger pulls). Insert mixing nozzle to bottom of hole. Fill hole to 3/4 the hole depth slowly, ensuring no air pockets form.
4. Insert Ramset™ ChemSet™ Anchor Stud/rebar to bottom of hole while turning.
5. Allow EPCON™ C6 PLUS to cure as per setting times.
6. Attach fixture.

Service Temperature Limits

-40°C to 70°C

Setting Times

| Temperature of base material | Cartridge Temperature | Gel Time | Curing time in dry and wet concrete |
|------------------------------|-----------------------|----------|-------------------------------------|
| 5°C | Minimum 10°C | 300 min | 24 h |
| 10°C | 10°C | 150 min | 18 h |
| 15°C | 15°C | 40 min | 12 h |
| 20°C | 20°C | 25 min | 8 h |
| 25°C | 25°C | 18 min | 6 h |
| 30°C | 30°C | 12 min | 4 h |
| 40°C | 40°C | 6 min | 2 h |

Note: Cartridge temperature minimum +10°C

Note

*Performance of cored & oversized holes was not included in the ETAG test program and therefore is based on testing conducted at Ramset™ Product Engineering Laboratory.

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Installation and performance details: EPCON™ C6 Plus and ChemSet™ Anchor Studs

| Anchor size, d _b (mm) | Drilled hole diameter, d _h (mm) | Fixture hole diameter, d _f (mm) | Anchor effective depth, h (mm) | Tightening torque, T _r (Nm) | Optimum dimensions* | | Concrete substrate thickness, b _m (mm) | Seismic C1 Cracked Concrete reduced characteristic tensile capacity, N ^o _{Rd,p,seis} (kN) ** | | |
|----------------------------------|--|--|--------------------------------|--|--------------------------------------|-------------------------------------|---|--|--------|--------|
| | | | | | Anchor* spacing, a _c (mm) | Edge* distance, e _c (mm) | | Concrete Compressive Strength, f _c | | |
| | | | | | | | | 20 MPa | 30 MPa | 40 MPa |
| | | | | | | | | C1 | C1 | C1 |
| M10 | 12 | 12 | 90 | 20 | 270 | 135 | 120 | 13.6 | 14.2 | 14.6 |
| M12 | 14 | 14 | 110 | 40 | 330 | 165 | 140 | 17.9 | 18.6 | 19.1 |
| M16 | 18 | 18 | 125 | 80 | 375 | 188 | 161 | 23.5 | 24.4 | 25.1 |
| M20 | 22 | 22 | 170 | 120 | 510 | 255 | 214 | 40.3 | 41.9 | 43.1 |
| M24 | 26 | 26 | 210 | 160 | 630 | 315 | 262 | 51.8 | 53.9 | 55.4 |
| M30 | 35 | 33 | 280 | 200 | 840 | 420 | 350 | 69.6 | 72.4 | 74.5 |

* For anchor spacings or edge distances less than the minimum, please refer to the simplified strength limit state design process to verify capacity.

** Tension values are based on service temperature limits -40 °C to +70 °C only. If service temperature limits is beyond this range please contact Ramset Engineer.

***Note: Seismic Cracked concrete combined pull-out and concrete cone resistance, tension = N^o_{Rd,p,seis} = α_{Nseis} N^o_{Rk,p,seis} / γ_{Msp} where γ_{Msp} = 1.5

| Anchor size, d _b (mm) | Reduced Characteristic Capacity | | | | | | | |
|----------------------------------|------------------------------------|---------------------------------------|------------------------------------|---------------------------------------|------------------------------------|---------------------------------------|------------------------------------|---------------------------------------|
| | Grade 5.8 Steel Studs | | Grade 8.8 Steel Studs | | ANSI 316 Stainless Steel Studs | | HCR 1.4529 Stainless Steel Studs | |
| | Shear, V _{Rd,seis} (kN)## | Tension, N _{Rd,seis} (kN)*** | Shear, V _{Rd,seis} (kN)## | Tension, N _{Rd,seis} (kN)*** | Shear, V _{Rd,seis} (kN)## | Tension, N _{Rd,seis} (kN)*** | Shear, V _{Rd,seis} (kN)## | Tension, N _{Rd,seis} (kN)*** |
| | C1 # | C1 | C1 # | C1 | C1 | C1 | C1 | C1 |
| M10 | 3.7 | 19.3 | 5.8 | 30.7 | 4.1 | 21.9 | 5.1 | 27.3 |
| M12 | 5.4 | 28.0 | 8.5 | 44.7 | 6.0 | 31.6 | 7.5 | 39.3 |
| M16 | 8.8 | 52.7 | 13.9 | 84.0 | 9.8 | 58.8 | 12.2 | 73.3 |
| M20 | 13.6 | 82.0 | 21.8 | 130.7 | 15.3 | 92.0 | 19.0 | 114.7 |
| M24 | 11.9 | 118.0 | 19.0 | 188.0 | 13.3 | 132.1 | 16.7 | 164.7 |
| M30 | 19.0 | 187.3 | 30.6 | 299.3 | 21.5 | 210.2 | 26.9 | 262.0 |

***Note: Seismic Cracked Concrete steel resistance, tension = N_{Rd,s,seis} = α_{Nseis} N^o_{Rk,s,seis} / γ_{Ms} (kN) where γ_{Ms} = 1.5 (Grade 5.8 & 8.8 steel),

γ_{Ms} = 1.87 (A4 316 SS) and γ_{Ms} = 1.5 (HCR 1.4529 stainless steel)

Note: HOT-DIP GALVANIZED ANCHORS - for Seismic C1reduced characteristic steel shear capacity the following reduction factors shall apply;

- M10 Multiply V_{Rd,seis} *0.47
- M12 Multiply V_{Rd,seis} *0.47
- M16 Multiply V_{Rd,seis} *0.54
- M20 Multiply V_{Rd,seis} *0.54
- M24 Multiply V_{Rd,seis} *0.88
- M30 Multiply V_{Rd,seis} *0.88

Note: Shear Data includes annular gap reduction factor of 0.5

For optimised performance data, please use Ramset iExpert Anchoring Software.

DESCRIPTION AND PART NUMBERS

| Description | Cartridge Size | Part No. |
|---------------|----------------|----------|
| EPCON C6 PLUS | 600ml | EC6P600 |

ENGINEERING PROPERTIES ChemSet™ Anchor Studs and Threaded Rod

| Anchor Size, d _b | Grade 8.8 Threaded Rod | | | | Stainless Steel High Corrosion Resistance HCR Grade 1.4529/1.4565 Threaded Rod | | | | Section modulus Z (mm ³) |
|-----------------------------|-------------------------------------|----------------------------------|-------------------------------------|--------------------------|--|----------------------------------|-------------------------------------|--------------------------|--------------------------------------|
| | Shank diameter, d _s (mm) | Stressed Area (mm ²) | Yield Strength f _y , MPa | UTS f _u , MPa | Shank diameter, d _s (mm) | Stressed Area (mm ²) | Yield Strength f _y , MPa | UTS f _u , MPa | |
| M10 | 8.6 | 58 | 640 | 800 | 8.2 | 52.8 | 450 | 650 | 62.3 |
| M12 | 10.4 | 84.3 | 640 | 800 | 10 | 78.5 | 450 | 650 | 109.2 |
| M16 | 14.1 | 157 | 640 | 800 | 14 | 153.9 | 450 | 650 | 277.5 |
| M20 | 17.7 | 245 | 640 | 800 | 17.2 | 232.4 | 450 | 650 | 540.9 |
| M24 | 21.2 | 353 | 640 | 800 | 20.7 | 336.5 | 450 | 650 | 935.5 |
| M30 | 26.7 | 561 | 640 | 800 | - | - | - | - | - |

Refer to "Engineering Properties" for ChemSet™ Anchor Studs Grade 5.8 and AISI 316 Stainless Steel in the SARB ANZ on page 141.

EPCON™ C6 PLUS

STRENGTH LIMIT STATE DESIGN

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STEP 1 Select anchor to be evaluated

Table 1a Indicative combined loading - interaction diagram

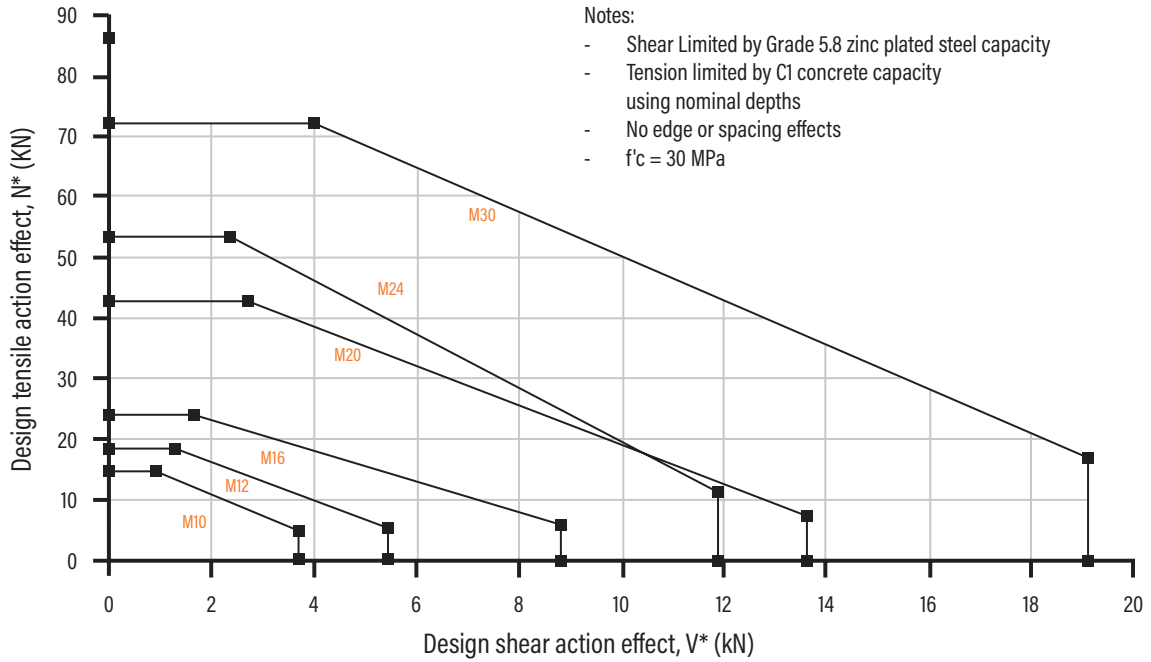


Table 1b Absolute minimum edge distance and anchor spacing values, e_m and a_m (mm)

| Anchor size, d_h , M10 | M10 | M12 | M16 | M20 | M24 | M30 |
|-----------------------------|-----|-----|-----|-----|-----|-----|
| Min. Anchor Spacing - a_m | 40 | 40 | 40 | 50 | 50 | 60 |
| Min. Edge Distance - e_m | 40 | 40 | 40 | 50 | 50 | 60 |

Step 1c Calculate anchor effective depth, h (mm)

Refer to "Description and Part Numbers" table for ChemSet® Anchor Studs page in the SARB ANZ on page 141.

Effective depth, h (mm)

Preferred $h = h_n$ otherwise,

$h = L_e - t$

t = total thickness of material(s) being fastened.

| Substrate thickness b_m (mm) | | |
|-------------------------------------|-----|----------------------|
| Anchor Stud Size (mm) | | |
| M10 | M12 | M16 to M24 |
| $h + 30\text{mm} \geq 100\text{mm}$ | | $h + (2 \times d_h)$ |

Checkpoint 1 Anchor size determined, absolute minima compliance achieved, effective depth (h) calculated.

EPCON™ C6 PLUS

STRENGTH LIMIT STATE DESIGN

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Seismic Anchors - EPCON™ C6 PLUS- Anchor Studs

STEP 2 Verify Seismic C1 cracked concrete tensile capacity - per anchor

Table 2a - Seismic (C1) Cracked concrete combined Pull-out and concrete cone resistance, tension

$$N_{Rd,p,seis}^0 = \alpha_{seis} N_{Rk,p,seis}^0 / \gamma_{Msp} \text{ (kN)}, \gamma_{Msp} = 1.5, \alpha_{N,seis} = 0.85, f'c = 30 \text{ MPa}$$

$$\text{where } N_{Rk,p,seis}^0 = \pi * d_b * h * \tau_{Rk,cr,seis}$$

| Anchor Size, d_b | C1 Seismic Data | | | | | |
|------------------------------|-----------------|-------------|-------------|-------------|-------------|-------------|
| | M10 | M12 | M16 | M20 | M24 | M30 |
| Drilled Hole Dia, d_h (mm) | 12 | 14 | 18 | 22 | 26 | 35 |
| Effective Depth, h (mm) | | | | | | |
| 70 | 11.0 | | | | | |
| 80 | 12.6 | | | | | |
| 90 | 14.2 | 15.2 | | | | |
| 100 | 15.7 | 16.9 | | | | |
| 110 | 17.3 | 18.6 | 21.5 | | | |
| 120 | 18.9 | 20.3 | 23.5 | | | |
| 125 | 19.7 | 21.1 | 24.4 | | | |
| 140 | 22.0 | 23.6 | 27.4 | | | |
| 150 | 23.6 | 25.3 | 29.3 | 37.0 | | |
| 160 | 25.2 | 27.0 | 31.3 | 39.5 | | |
| 170 | 26.8 | 28.7 | 33.2 | 41.9 | 43.6 | |
| 180 | 28.3 | 30.4 | 35.2 | 44.4 | 46.2 | |
| 190 | 29.9 | 32.1 | 37.1 | 46.9 | 48.8 | |
| 200 | 31.5 | 33.8 | 39.1 | 49.3 | 51.3 | |
| 210 | | 35.5 | 41.1 | 51.8 | 53.9 | 54.3 |
| 240 | | 40.5 | 46.9 | 59.2 | 61.6 | 62.1 |
| 280 | | | 54.7 | 69.1 | 71.9 | 72.4 |
| 320 | | | 62.6 | 78.9 | 82.1 | 82.7 |
| 350 | | | | 86.3 | 89.8 | 90.5 |
| 400 | | | | 98.6 | 102.6 | 103.4 |
| 450 | | | | | 115.5 | 116.3 |
| 480 | | | | | 123.2 | 124.1 |
| 550 | | | | | | 142.2 |
| 600 | | | | | | 155.1 |

Bold values are at ChemSet Anchors Stud nominal depths

All data relevant for Dry, Wet and Flooded Holes

For single anchor values: Multiply $N_{Rd,p,seis}^0 * 1.17$

For optimised performance data, please use Ramset iExpert Anchoring Software.

Table 2b-1 Seismic Cracked concrete service temperature limits effect, tension, X_{ns}

| Anchor size, d_b | Service temperature limits effect, tension, | | | | | |
|--------------------------|---|-----|-----|------|-----|-----|
| | M10 | M12 | M16 | M20 | M24 | M30 |
| Service temperature (°C) | | | | | | |
| -40 °C to +70 °C | | | | 1.00 | | |

Table 2b-2 Seismic Cracked concrete compressive strength effect, tension, X_{nc}

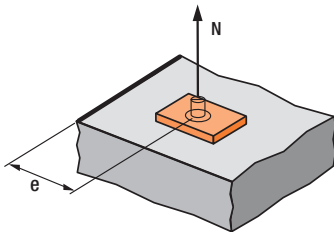
| $f'c$ (MPa) | 20 | 25 | 30 | 40 | 50 |
|-------------|------|------|------|-------|-------|
| X_{nc} | 0.96 | 0.98 | 1.00 | 1.029 | 1.048 |

EPCON™ C6 PLUS

STRENGTH LIMIT STATE DESIGN

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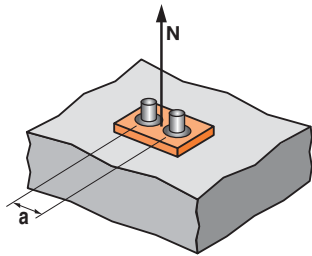
Seismic Anchors - EPCON™ C6 PLUS - Anchor Studs



$X_{ne} = 0.25 + 0.5 \cdot (e/h)$
 Where $e_m \leq e \leq e_c$
 $e_c = 1.5 \cdot h$
 Note: Tabled values are based on the nominal effective depth, h shown in the installation details.
 For other values of X_{ne} , please use equation shown above.

Table 2c - Seismic cracked concrete Edge distance effect, tension, X_{ne}

| Anchor size, d_b | M10 | M12 | M16 | M20 | M24 | M30 |
|------------------------------|------|------|------|------|------|------|
| Edge distance, e (mm) | | | | | | |
| 40 | 0.47 | 0.43 | 0.41 | | | |
| 45 | 0.50 | 0.45 | 0.43 | | | |
| 50 | 0.53 | 0.48 | 0.45 | 0.40 | 0.37 | |
| 55 | 0.56 | 0.50 | 0.47 | 0.41 | 0.38 | |
| 60 | 0.58 | 0.52 | 0.49 | 0.43 | 0.39 | 0.36 |
| 65 | 0.61 | 0.55 | 0.51 | 0.44 | 0.40 | 0.37 |
| 70 | 0.64 | 0.57 | 0.53 | 0.46 | 0.42 | 0.38 |
| 80 | 0.69 | 0.61 | 0.57 | 0.49 | 0.44 | 0.39 |
| 100 | 0.81 | 0.70 | 0.65 | 0.54 | 0.49 | 0.43 |
| 115 | 0.89 | 0.77 | 0.71 | 0.59 | 0.52 | 0.46 |
| 135 | 1.00 | 0.86 | 0.79 | 0.65 | 0.57 | 0.49 |
| 165 | | 1.00 | 0.91 | 0.74 | 0.64 | 0.54 |
| 187 | | | 1.00 | 0.80 | 0.70 | 0.58 |
| 255 | | | | 1.00 | 0.86 | 0.71 |
| 315 | | | | | 1.00 | 0.81 |
| 420 | | | | | | 1.00 |



$X_{na} = 0.5 + a/(6 \cdot h)$
 Where $a_m \leq a \leq a_c$
 $a_c = 3 \cdot h$
 Note: Tabled values are based on the nominal effective depth, h shown in the installation details.
 For other values X_{na} , please use equation shown above.

Table 2d - Seismic cracked concrete anchor spacing effect, tension, X_{na}

| Anchor size, d_b | M10 | M12 | M16 | M20 | M24 | M30 |
|-------------------------------|------|------|------|------|------|------|
| Anchor spacing, a (mm) | | | | | | |
| 40 | 0.57 | 0.56 | 0.55 | | | |
| 45 | 0.58 | 0.57 | 0.56 | | | |
| 50 | 0.59 | 0.58 | 0.57 | 0.55 | 0.54 | |
| 55 | 0.60 | 0.58 | 0.57 | 0.55 | 0.54 | |
| 60 | 0.61 | 0.59 | 0.58 | 0.56 | 0.55 | 0.54 |
| 65 | 0.62 | 0.60 | 0.59 | 0.56 | 0.55 | 0.54 |
| 85 | 0.66 | 0.63 | 0.61 | 0.58 | 0.57 | 0.55 |
| 100 | 0.69 | 0.65 | 0.63 | 0.60 | 0.58 | 0.56 |
| 125 | 0.73 | 0.69 | 0.67 | 0.62 | 0.60 | 0.57 |
| 150 | 0.78 | 0.73 | 0.70 | 0.65 | 0.62 | 0.59 |
| 200 | 0.87 | 0.80 | 0.77 | 0.70 | 0.66 | 0.62 |
| 270 | 1.00 | 0.91 | 0.86 | 0.76 | 0.71 | 0.66 |
| 330 | | 1.00 | 0.94 | 0.82 | 0.76 | 0.70 |
| 375 | | | 1.00 | 0.87 | 0.80 | 0.72 |
| 510 | | | | 1.00 | 0.90 | 0.80 |
| 630 | | | | | 1.00 | 0.88 |
| 840 | | | | | | 1.00 |

Checkpoint 2

Design seismic cracked concrete combined pull-out and concrete cone resistance, $N_{Rd,p,seis}$

$$N_{Rd,p,seis} = N_{Rd,p,seis}^0 \cdot X_{ns} \cdot X_{nc} \cdot X_{ne} \cdot X_{na}$$

STEP 3

Verify seismic C1 cracked concrete tensile resistance - per anchor

Table 3a - Seismic C1 Cracked Concrete steel resistance, tensile, $N_{Rd,s,seis} = \alpha_{seis} \cdot N_{Rk,s,seis} / \gamma_{Ms}$ (kN), $\alpha_{seis} = 1.0$
 $\gamma_{Ms} = 1.5$ for Grade 5.8 and Grade 8.8 Carbon Steel
 $\gamma_{Ms} = 1.87$ for A4 316 Stainless Steel
 $\gamma_{Ms} = 1.5$ for HCR Stainless Steel

| Anchor size, d_b | M10 | M12 | M16 | M20 | M24 | M30 |
|----------------------------|------|------|------|-------|-------|-------|
| Grade 5.8 Carbon Steel | 19.3 | 28.0 | 52.7 | 82.0 | 118.0 | 187.3 |
| Grade 8.8 Carbon Steel | 30.7 | 44.7 | 84.0 | 130.7 | 188.0 | 299.3 |
| A4 316 Stainless Steel | 21.9 | 31.6 | 58.8 | 92.0 | 132.1 | 210.2 |
| HCR 1.4529 Stainless Steel | 27.3 | 39.3 | 73.3 | 114.7 | 164.7 | 262.2 |

Checkpoint 3

Design seismic C1 cracked concrete tensile resistance, $N_{Rd,seis}$

$$N_{Rd,seis} = \text{minimum of } N_{Rd,p,seis} \text{ , } N_{Rd,s,seis}$$
Check $N^*/N_{Rd,seis} \leq 1$, if not satisfied return to step 1

EPCON™ C6 PLUS

STRENGTH LIMIT STATE DESIGN

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Seismic Anchors - EPCON™ C6 PLUS- Anchor Studs

STEP 4

Step 4 - Verify seismic C1 cracked concrete edge shear resistance - per anchor

Table 4a - Seismic (C1) cracked concrete edge resistance, $V_{Rd,c,seis}^0 = \alpha_{seis} V_{Rk,c,seis}^0 / \gamma_{Mc}$ (kN), $\gamma_{Mc} = 1.5$, $\alpha_{seis} = 0.85$, $f'_c = 30$ MPa

| Anchor size, d_b | M10 | M12 | M16 | M20 | M24 | M30 |
|-------------------------|-----|-----|-----|-----|-----|-----|
| Effective depth, h (mm) | 90 | 110 | 125 | 170 | 210 | 280 |
| Edge distance, e_m | | | | | | |
| 40 | 1.3 | 1.5 | 1.6 | | | |
| 50 | | | | 2.5 | 2.8 | |
| 60 | | | | | | 4.2 |

Note: Data includes annular gap reduction factor of 0.5.

For single anchor values: Multiply $V_{Rd,c,seis}^0$ * 1.17

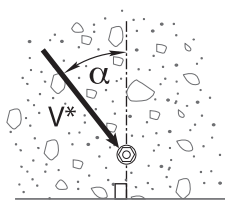
For optimised performance data, please use Ramset iExpert Anchoring Software.

Table 4b - Seismic cracked concrete compressive strength effect, shear, X_{vc}

| f'_c (MPa) | 20 | 25 | 30 | 40 | 50 |
|--------------|------|------|------|------|------|
| X_{vc} | 0.82 | 0.91 | 1.00 | 1.15 | 1.29 |

Table 4c - Seismic cracked concrete load direction effect, concrete edge shear, X_{vd}

| Angle, α° | 0-55 | 60 | 70 | 80 | 90-180 |
|-----------------------|------|-----|-----|-----|--------|
| X_{vd} | 1 | 1.1 | 1.2 | 1.5 | 2 |



Load direction effect, conc. edge shear, X_{vd}

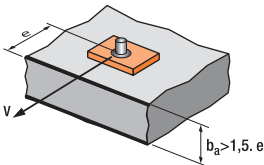
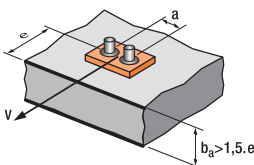


Table 4d - Seismic cracked concrete anchor spacing and edge distance effect, concrete edge shear, X_{ve}

For single anchor fastening X_{ve}

| e/e_m | 1.0 | 1.2 | 1.4 | 1.6 | 1.8 | 2.0 | 2.2 | 2.4 | 2.6 | 2.8 | 3.0 | 3.2 |
|----------|------|------|------|------|------|------|------|------|------|------|------|------|
| X_{ve} | 1.00 | 1.31 | 1.66 | 2.02 | 2.41 | 2.83 | 3.26 | 3.72 | 4.19 | 4.69 | 5.20 | 5.72 |

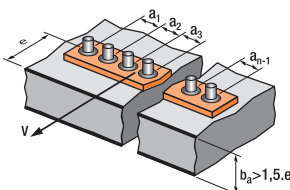
$$X_{ve} = e/e_m * \sqrt{e/e_m}$$



For 2 anchors fastening X_{ve}

| e/e_m | 1.0 | 1.2 | 1.4 | 1.6 | 1.8 | 2.0 | 2.2 | 2.4 | 2.6 | 2.8 | 3.0 | 3.2 |
|---------|------|------|------|------|------|------|------|------|------|------|------|------|
| a/e_m | | | | | | | | | | | | |
| 1.0 | 0.67 | 0.84 | 1.03 | 1.22 | 1.43 | 1.65 | 1.88 | 2.12 | 2.36 | 2.62 | 2.89 | 3.16 |
| 1.5 | 0.75 | 0.93 | 1.12 | 1.33 | 1.54 | 1.77 | 2.00 | 2.25 | 2.50 | 2.76 | 3.03 | 3.31 |
| 2.0 | 0.83 | 1.02 | 1.22 | 1.43 | 1.65 | 1.89 | 2.12 | 2.38 | 2.63 | 2.90 | 3.18 | 3.46 |
| 2.5 | 0.92 | 1.11 | 1.32 | 1.54 | 1.77 | 2.00 | 2.25 | 2.50 | 2.77 | 3.04 | 3.32 | 3.61 |
| 3.0 | 1.00 | 1.20 | 1.42 | 1.64 | 1.88 | 2.12 | 2.37 | 2.63 | 2.90 | 3.18 | 3.46 | 3.76 |
| 3.5 | | 1.30 | 1.52 | 1.75 | 1.99 | 2.24 | 2.50 | 2.76 | 3.04 | 3.32 | 3.61 | 3.91 |
| 4.0 | | | 1.62 | 1.86 | 2.10 | 2.36 | 2.62 | 2.89 | 3.17 | 3.46 | 3.75 | 4.05 |
| 4.5 | | | | 1.96 | 2.21 | 2.47 | 2.74 | 3.02 | 3.31 | 3.60 | 3.90 | 4.20 |
| 5.0 | | | | | 2.33 | 2.59 | 2.87 | 3.15 | 3.44 | 3.74 | 4.04 | 4.35 |
| 5.5 | | | | | | 2.71 | 2.99 | 3.28 | 3.57 | 3.87 | 4.17 | 4.48 |
| 6.0 | | | | | | | 2.83 | 3.11 | 3.41 | 3.71 | 4.02 | 4.33 |

$$X_{ve} = \frac{3*e+a}{6*e_m} * \sqrt{e/e_m}$$



For 3 anchors fastening and more

$$X_{ve} = \frac{3*e + a_1 + a_2 + a_3 + \dots + a_{n-1}}{3*n*e_m} * \sqrt{e/e_m}$$

EPCON™ C6 PLUS

STRENGTH LIMIT STATE DESIGN

AVAILABLE IN NEW ZEALAND ONLY

Seismic Anchors - EPCON™ C6 PLUS - Anchor Studs

Table 4e - Seismic (C1) Cracked concrete Pryout failure, $V_{Rd,cp,seis}^0 = \alpha_{seis} V_{Rk,cp} / \gamma_{Mpr}$ (kN), $\gamma_{Mpr} = 1.5$,

$\alpha_{seis} = 0.75, f'_c = 30$ Mpa

| Anchor size, d_b | M10 | M12 | M16 | M20 | M24 | M30 |
|-------------------------|------|------|------|------|------|------|
| Effective depth, h (mm) | 90 | 110 | 125 | 170 | 210 | 280 |
| C1 Seismic Data | 12.5 | 16.4 | 21.6 | 37.0 | 47.5 | 63.9 |

Note: Data includes annular gap reduction factor of 0.5

For single anchor values: Multiply $V_{Rd,cp,seis}^0$ *1.13

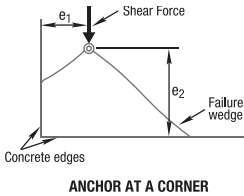


Table 4f Anchor at a corner effect, concrete edge shear, X_{Vs}

Note: For $e_1/e_2 > 1.25, X_{Vs} = 1.0$

| Edge distance, e_2 (mm) | 25 | 30 | 35 | 50 | 60 | 75 | 125 | 200 | 300 | 400 | 600 | 900 |
|---------------------------|------|------|------|------|------|------|------|------|------|------|------|------|
| Edge distance, e_1 (mm) | | | | | | | | | | | | |
| 25 | 0.86 | 0.77 | 0.70 | 0.58 | 0.53 | 0.49 | 0.41 | 0.37 | 0.35 | 0.34 | 0.32 | 0.32 |
| 30 | 0.97 | 0.86 | 0.78 | 0.64 | 0.58 | 0.52 | 0.43 | 0.38 | 0.36 | 0.34 | 0.33 | 0.32 |
| 35 | 1.00 | 0.95 | 0.86 | 0.69 | 0.63 | 0.56 | 0.46 | 0.40 | 0.37 | 0.35 | 0.33 | 0.32 |
| 50 | 1.00 | 1.00 | 1.00 | 0.86 | 0.77 | 0.67 | 0.52 | 0.44 | 0.39 | 0.37 | 0.35 | 0.33 |
| 60 | 1.00 | 1.00 | 1.00 | 0.97 | 0.86 | 0.75 | 0.57 | 0.47 | 0.41 | 0.38 | 0.36 | 0.34 |
| 75 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 0.86 | 0.64 | 0.51 | 0.44 | 0.41 | 0.37 | 0.35 |
| 125 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 0.86 | 0.65 | 0.53 | 0.48 | 0.42 | 0.38 |
| 200 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 0.86 | 0.67 | 0.58 | 0.49 | 0.42 |
| 300 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 0.86 | 0.72 | 0.58 | 0.49 |
| 400 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 0.86 | 0.67 | 0.55 |
| 500 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 0.77 | 0.61 |
| 600 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 0.86 | 0.67 |
| 900 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 0.86 |

Checkpoint 4a

Design seismic cracked concrete edge shear resistance, $V_{Rd,c,seis}$
 $= V_{Rd,c,seis}^0 * X_{vc} * X_{vd} * X_{ve} * X_{vs}$

Checkpoint 4b

Design seismic cracked concrete Pryout failure,
 $V_{Rd,cp,seis} = V_{Rd,cp,seis}^0 * X_{nc} * X_{ne} * X_{na}$

STEP 5

Verify seismic C1 cracked concrete shear resistance - per anchor

Table 5a - Seismic (C1) Cracked Concrete steel shear resistance, $V_{Rd,s,seis} = \alpha_{seis} V_{Rk,s,seis} / \gamma_{Ms}$ (kN), $\alpha_{seis} = 0.85$

$\gamma_{Ms} = 1.25$ for Grade 5.8 and Grade 8.8 Carbon Steel

$\gamma_{Ms} = 1.56$ for A4 316 Stainless Steel

$\gamma_{Ms} = 1.25$ for HCR 1.4529 Stainless Steel

| Anchor size, d_b | | C1 Seismic Data | | | | | |
|--------------------|---------------------|-----------------|-----|------|------|------|------|
| | | M10 | M12 | M16 | M20 | M24 | M30 |
| Grade 5.8 | Zinc Plated Steel | 3.7 | 5.4 | 8.8 | 13.6 | 11.9 | 19.0 |
| | Hot Dip Galv. Steel | 1.8 | 2.6 | 4.8 | 7.3 | 10.5 | 16.8 |
| Grade 8.8 | Zinc Plated Steel | 5.8 | 8.5 | 13.9 | 21.8 | 19.0 | 30.6 |
| | Hot Dip Galv. Steel | 2.7 | 4.0 | 7.5 | 11.8 | 16.8 | 26.9 |
| A4 316 | Stainless Steel | 4.1 | 6.0 | 9.8 | 15.3 | 13.3 | 21.5 |
| HCR 1.4529 | Stainless Steel | 5.1 | 7.5 | 12.2 | 19.0 | 16.7 | 26.9 |

Note: Data includes annular gap reduction factor of 0.5

For single anchor values: Multiply $V_{Rd,s,seis}$ *1.17

Checkpoint 5

Design seismic C1 cracked concrete shear resistance, $V_{Rd,seis}$
 $V_{Rd,seis} = \text{minimum of } V_{Rd,c,seis}, V_{Rd,cp,seis}, V_{Rd,s,seis}$
 Check $V^*/V_{Rd,seis} \leq 1$,
 if not satisfied return to step 1

EPCON™ C6 PLUS

STRENGTH LIMIT STATE DESIGN

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Seismic Anchors - EPCON™ C6 PLUS- Anchor Studs

STEP 6 Combined Loading

Checkpoint 6

Check

$$N^*/N_{Rd,seis} + V^*/V_{Rd,seis} \leq 1.0,$$
 if not satisfied return to step 1

Specify - Threaded Stud Anchors
 Ramset™ EPCON™ C6 PLUS with (Anchor Size) grade 5.8 ChemSet™ Anchor Stud (Anchor Stud Part Number) Drilled Hole Depth to be (h) mm.

Example
 Ramset™ EPCON™ C6 PLUS Injection with M16 grade 5.8 ChemSet™ Anchor Stud (CS16190GH). Drilled hole depth to be 125mm. To be installed according to Ramset™ Installation Instructions.

Use Ramset™ iExpert Anchor Software for optimised calculation or where a greater range of anchor layout detail is needed.